

## Fitting Instructions – Steel Single Doors

1. Remove any debris from around the proposed door opening and address the closed door to the aperture.
2. Assess requirement for packers and place as required. Position the door and check the door is vertically “plumb” on each upright.
3. Open the door and Re-Check alignment and mark fixing points prior to fixing at point 1. Fix the door at this point, only tighten enough to hold the door in position. Close the door and check that the door is flush in its frame and the locks fully engage.
4. Open the door and continue to fix the door at point 2, 3, 4 5 and 6 following the same procedure. Closing the door checking that the door is flush in its frame and the locks engage. Do not fully tighten the fixings until all are in place. When fully tightening fixings continue to check that the door closes flush and square in the frame, the locks should engage without resistance.
5. Note. If the locks don’t engage then loosen fixings and repack according to where the frame requires. The frame may go out of plumb to allow the door to sit flush within the frame and the door to lock. Turn the key or thumb lock twice to fully engage the locks.
6. Place the fixing caps at each fixing point.
7. If painting the door mask off all moving parts, failure to do so will invalidate the warranty.
8. It is the responsibility of the customer to fit the door furniture correctly. Cyclone Steel Buildings cannot be held responsible for the poor fitting of these items.



**DO NOT OVER TIGHTEN FIXINGS**